GERARDI

CATALOGUE #18 / 2026

71 1971 2026

18

WORKHOLDING

CATALOGUE / JANUARY 2026

FIRST EDITION

GERARDI

GERARDI AUTOMATION

Robi GERARDI SMART MODULAR AUTOMATION

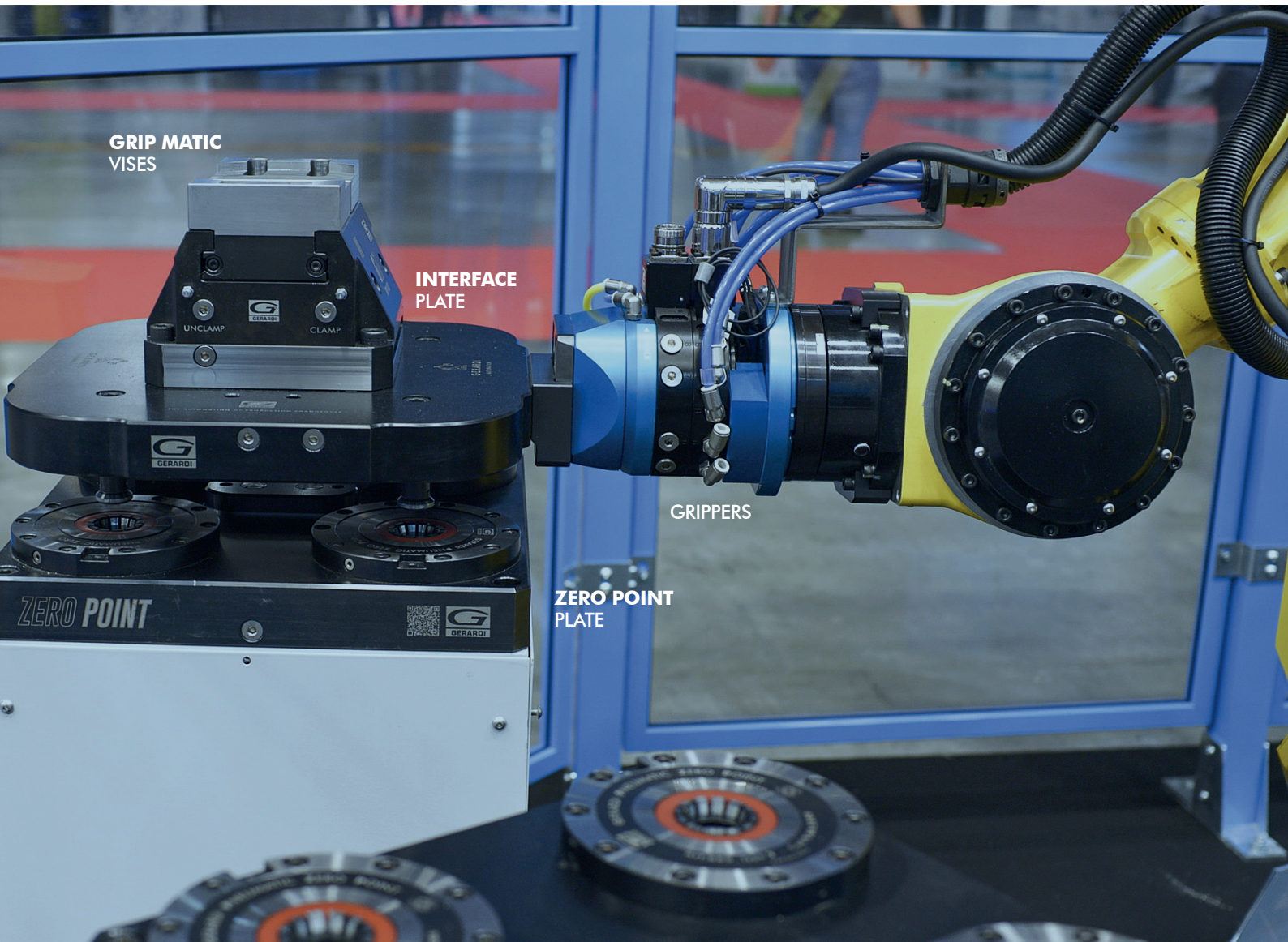
FIND OUT MORE

GERARDI GRIPPERS

FIND OUT MORE

AUTOMATIZZA IL PROCESSO PRODUTTIVO CON GERARDI

CHOOSE GERARDI TO AUTOMATE THE PRODUCTION PROCCESS



STD / Standard FLEX

XL / XL FLEX

MODULAR ELEMENTS

ACCESSORIES & SPARE PARTS

FMS

MULTIFLEX

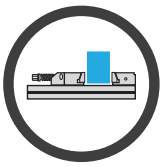
MULTITASKING

TOMBSTONES

ZERO POINT

MAGNETIC PLATES

MODULAR CLAMPING TOOLS

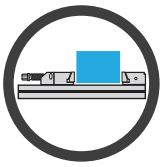


STANDARD & STANDARD FLEX

Morse modulari e cubi-morsa - Modular vises and vise-towers series

OK Morse ad altissima precisione - Highest precision vise series

1

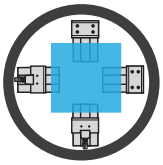


XL & XL FLEX

Morse modulari con basi extra lunghe

Modular vises with extra-long bases

2



ELEMENTI MODULARI - MODULAR ELEMENTS

Elementi Modulari serie Standard & Standardflex per una versatilità estrema!

Standard & StandardFLEX modular elements series for an extreme versatility!

3

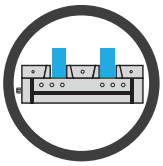


RICAMBI e ACCESSORI - SPARE PARTS & ACCESSORIES

Ricambi e accessori per morse Standard, StandardFLEX e XL

Spare parts and accessories for Standard, StandardFLEX and XL

4

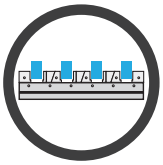


FMS

Un sistema modulare versatile per serraggi singoli, doppi ed autocentranti

A versatile modular system for single, double and self-centering clamping

5

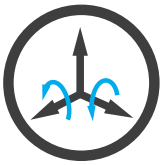


MULTIFLEX

Per serraggi multipli fino a 19 particolari di varie dimesioni

For flexible clamping of multiple workpieces of various sizes

6

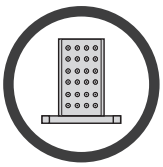


MULTITASKING

Morse autocentranti e sistemi di serragio per applicazioni avanzate su centri a 5 assi

Vises for advanced applications on 5 axis machining centres

7



PORTAPEZZI MODULARI - MODULAR TOMBSTONES

Cubi, spalle, squadre, piastre, pallets, per centri di lavoro orizzontali

4 sides and 2 sides cubes, angles, plates, machine pallets, for horizontal machining centres

8



ZERO POINT

Il nuovo sistema di posizionamento e ancoraggio istantaneo

The new immediate positioning and clamping system

9

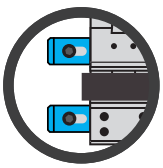


PIANI MAGNETICI - MAGNETIC PLATES

Un sistema elettropermanente ideale per per operazioni di fresatura

An electro-permanent system ideal for milling operations

10



ELEMENTI MODULARI DI STAFFAGGIO
MODULAR CLAMPING TOOLS

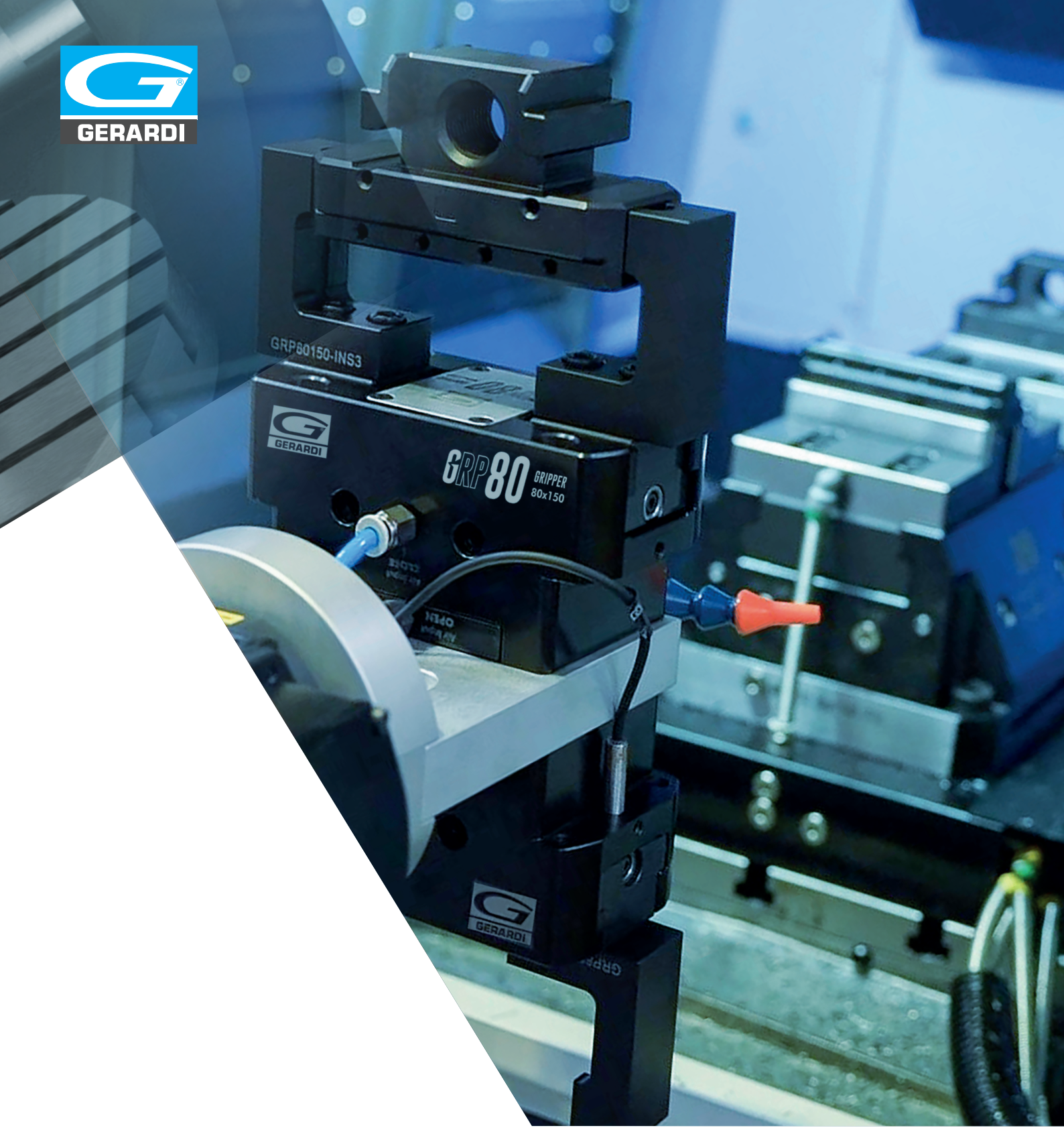
11



Morse ed attrezzature per il serraggio ed il posizionamento di particolari da lavorare

Vises and fixtures for workpieces positioning and clamping

What does workholding mean?



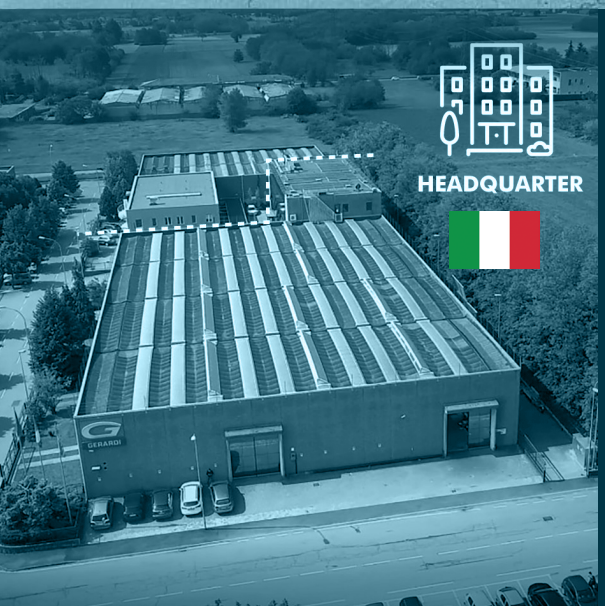
La vasta gamma di morse modulari e portapezzi che consente di rispondere ad ogni esigenza senza ricorrere allo speciale ed il rapporto qualità-prezzo dei prodotti unitamente ai 5 anni di garanzia, sono il vero punto di forza dell'azienda.

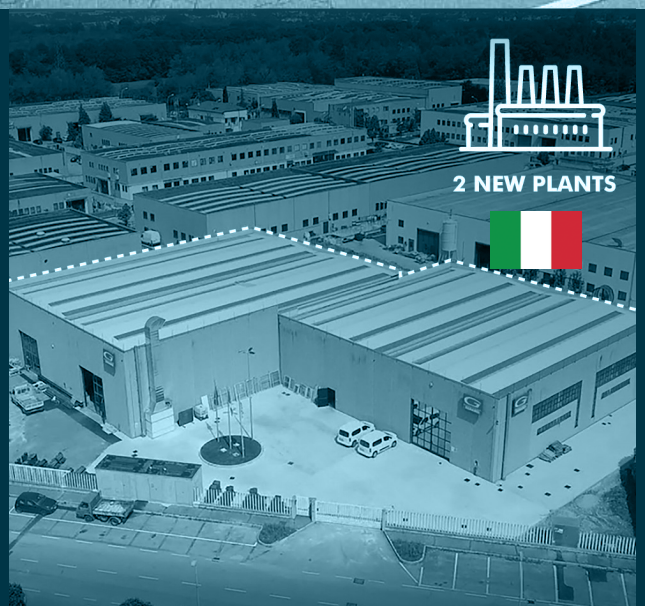
Gerardi è uno dei pochissimi costruttori in grado di realizzare qualsiasi tipo di attrezzature per presa pezzo e posizionamento chiavi in mano. I prodotti Gerardi sono sempre realizzati con i materiali più idonei e pregiati, le nostre morse sono in acciaio temprato e rettificato con durezze fino a 60Hrc e tutti i portapezzi per centri di lavoro orizzontali sono sempre in fusione monoblocco di ghisa stabilizzata a garanzia di maggior stabilità in fresatura e durata del prodotto.

Gerardi offers a widest range of precision modular vises, tombstones, zero point and magnetic plates suitable for any metalworking need unbeatable price-quality ratio of our range of products together with a 5-years warranty are our points of strenght.

Gerardi is one of the very few manufacturers able to design and manufacure any equipment for workholding and turnkey positioning and clamping. Gerardi's products are always made of the most suitable and valuable materials. Our vises are made of hardened ground steel with hardness up to 60Hrc and the range of tombstones for horizontal machining centres are always built in a one-solid cast iron block, which is a further guarantee of stability during milling operation and of unlimited lifetime.

WE DESIGN MANUFACTURE & DISTRIBUTE WORLDWIDE









CHINESE PLANT

DESIGNING

Progettiamo e sviluppiamo soluzioni innovative per il serraggio e a lavorazione di particolari in acciaio, ghisa ed alluminio come ad esempio morse di precisione, teste angolari e portautensili motorizzati.

We design and develop innovative solutions for clamping, workholding and machining of workpieces in steel, cast iron and aluminum such asprecision vises, angle heads and driven tools.

MANUFACTURING

I nostri centri di lavoro, gli utensili, i sistemi CAD/CAM e un team altamente qualificato contribuiscono alla realizzazione di componenti anche molto complessi e assicurano risultati di lavorazione eccellenti.

Machines, tools, CAD/CAM and a great Team contribute to the realization of even very complex components and ensure excellent machining results.

WORLDWIDE DISTRIBUTION

La distribuzione dei nostri prodotti è supportata da una rete di vendita molto estesa che comprende distributori e agenti provenienti da tutte le parti del mondo.

The distribution of our products are supported by an extensive network of wholesalers and agents that promote and are committed to sell all over the world.

CUSTOMER CARE

I nostri punti di forza sono la vasta disponibilità di ricambi pronti a magazzino, il nostro servizio di manutenzione e riparazione e l'assistenza tecnica telefonica gratuita pre- e post-vendita.

An extraordinary point of our strength is our huge spare parts stock, maintenance and repair service with free phone assistance of our technical Team before & after sales.

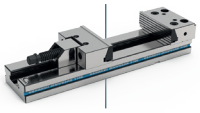
ITALIAN DESIGNING

WORLDWIDE DISTRIBUTION

1971

1971

La Gerardi S.p.A. è stata fondata da Ivano Gerardi Sr. nel 1971 come terzista per la rettifica ed è situata vicino a Milano. Nel 1972, in seguito alla crisi petrolifera, è stata concepita e sviluppata la prima morsa modulare di precisione.



Gerardi S.p.A. Co. was established by Ivano Gerardi Sr. in 1971 as grinding subcontractor. The company is located near Milan, Italy. In 1972 due to the oil crises the first precision modular vise has been conceived and designed.

80

1980

Negli anni '80 l'azienda è cresciuta diventando la maggior produttrice di morse modulari di precisione della nazione e una delle aziende leader del mercato della Comunità Europea e la qualità dei suoi prodotti è stata riconosciuta in tutto il mondo. Nel frattempo l'azienda ha continuato a sviluppare la sua tecnologia di rettifica con un concetto totalmente nuovo alla base del progetto. Gerardi S.p.A. ha inoltre lanciato una vasta gamma di Teste Angolari per centri di lavoro e utensili tradizionali e Portautensili Motorizzati per torni CNC. Attraverso una campagna di marketing globale, l'azienda ha portato il volume della produzione da pochi pezzi a migliaia di prodotti venduti e la sua tecnologia è conosciuta e venduta in tutto il mondo.

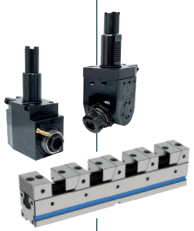


In the Eighties the company grew to become the largest Italian vise manufacturer and one of the leaders in the European Common Market and the quality of its products got worldwide renown. Meanwhile the company developed its own Grinding machines technology with a totally new concept at the base of the project. Moreover Gerardi S.p.A. launched a wide range of Angle Heads for traditional machine tools and machining centers and Driven Tools for C.N.C. lathes. With worldwide marketing efforts, the company has brought the production from few pieces to thousands with products and technologies known and sold all over the world.

90

1990

Nello stesso periodo l'azienda ha fondato una joint-venture in Cina per la produzione di particolari e di alcuni tipi di morse in collaborazione con l'industria aerospaziale cinese AVIC. Grazie ai consistenti investimenti la nuova azienda è oggi controllata da Gerardi e sta raggiungendo la stessa posizione di eccellenza ottenuta nel mercato europeo, sia nel mercato asiatico che in Nord e Sud America.



In the same period the company established a joint-venture in China for the manufacturing of parts and types of vises together with the Chinese aerospace industry AVIC. Thanks to major investments the new company is today controlled by Gerardi and is achieving the same excellent leadership results in Asia and North & South America as those accomplished in Europe.

00

2000

Con importanti investimenti e un impegno finanziario consistente, è stata costituita una filiale negli Stati Uniti, vicino a Chicago, e nel 2007 è stata aperta una nuova succursale a Stoccarda, in Germania, con lo scopo di servire al meglio i mercati locali.

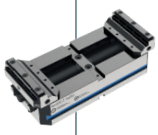


After the set up of a US subsidiary Co. near Chicago, a new German branch has been estabilished in Stuttgard / Germany in 2007 in order to better penetrate and service the local markets. Of course this meant a huge financial effort and investments.

12

2012

Gerardi S.p.A. ha aperto un nuovo stabilimento produttivo per implementare la produzione di Teste angolari, Portautensili motorizzati e Portapezzi e piastre personalizzati. E' stata inoltre aperta una nuova succursale in India per la produzione di attrezzature per il mercato indiano.



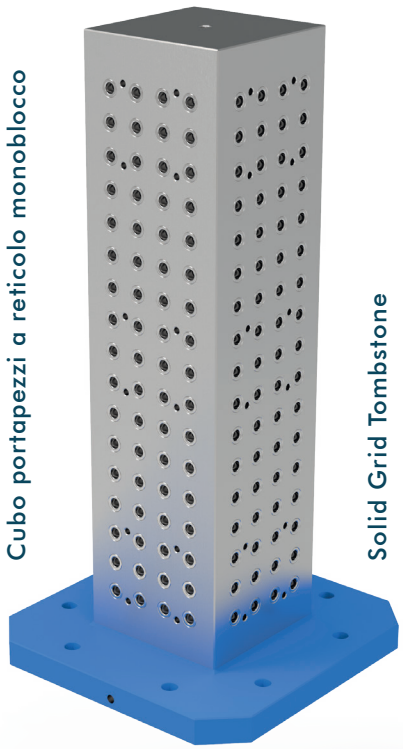
Gerardi set up a new manufacturing plant to increase the Angle Heads, Driven Tools, tailor made Tombstones and plates production and a new company in INDIA for the manufacturing of fixtures for the Indian market.

20

2020

Installazione di un nuovo impianto logisitico per incrementare l'efficienza della distribuzione e delle spedizioni.

Set Up of a new logistic plant to improve efficency in shipments and distribution.



2026

Lo staff della Gerardi conta oggi oltre 200 persone con un'età media inferiore ai 40 anni. Le posizioni manageriali e di rilievo sono occupate da personale che è maturato all'interno dell'azienda grazie a formazione interna ed esperienza. La percentuale di esportazioni è oggi più del 70% della nostra produzione totale ed interessa più di 60 paesi in tutto il mondo. Investiamo inoltre il 10% del fatturato in ricerca tecnologica per la progettazione e realizzazione di nuovi prodotti. Gli investimenti complessivi dell'azienda superano i 20 milioni di Euro.

The Gerardi S.p.A. Co. staff now numbers over 200 employees with an averageage of under 40. In the company all the top roles and manager positions were acquired through internal training and experience. Our total export is today more 70% of our total production in more than 60 countries around the world and we invest about 10% of our total turnover in advanced technological research for designing & manufacturing new products. The overall investments of the company exceed € 20 Million.

WHAT'S NEXT

Il mercato è oggigiorno molto esigente: la competitività è data dalla continua capacità di offrire velocemente nuovi prodotti che richiedono costantemente nuovi aggiornamenti e miglioramenti. La produzione è impegnata a seguire questa continua evoluzione offrendo prodotti di alta qualità in breve tempo e ad un prezzo competitivo.

The market is nowadays highly demanding: competitiveness is played on the continuous ability to offer new products that quickly and constantly require new updated and upgraded versions. Production is forced to follow these continuous developments by supplying high quality products in a short time and with competitive prices.

OUR GOAL

Il nostro obiettivo è di fornire soluzioni che permettano di aumentare la produttività e l'efficienza garantendo un rapporto qualità prezzo imbattibile.

Our Goal is to supply solutions able to increase workshops productivity and efficency with an unbeatable price / quality ratio



Photo: Ivano Gerardi Jr. (CEO)
and Ivano Gerardi Sr.
(Founder of Gerardi S.p.A)

GERARDI

Main Clients

ROLLS ROYCE

Danfoss

LEONARDO

Ferrari

brembo

RIELLO

CERN

DANIELI

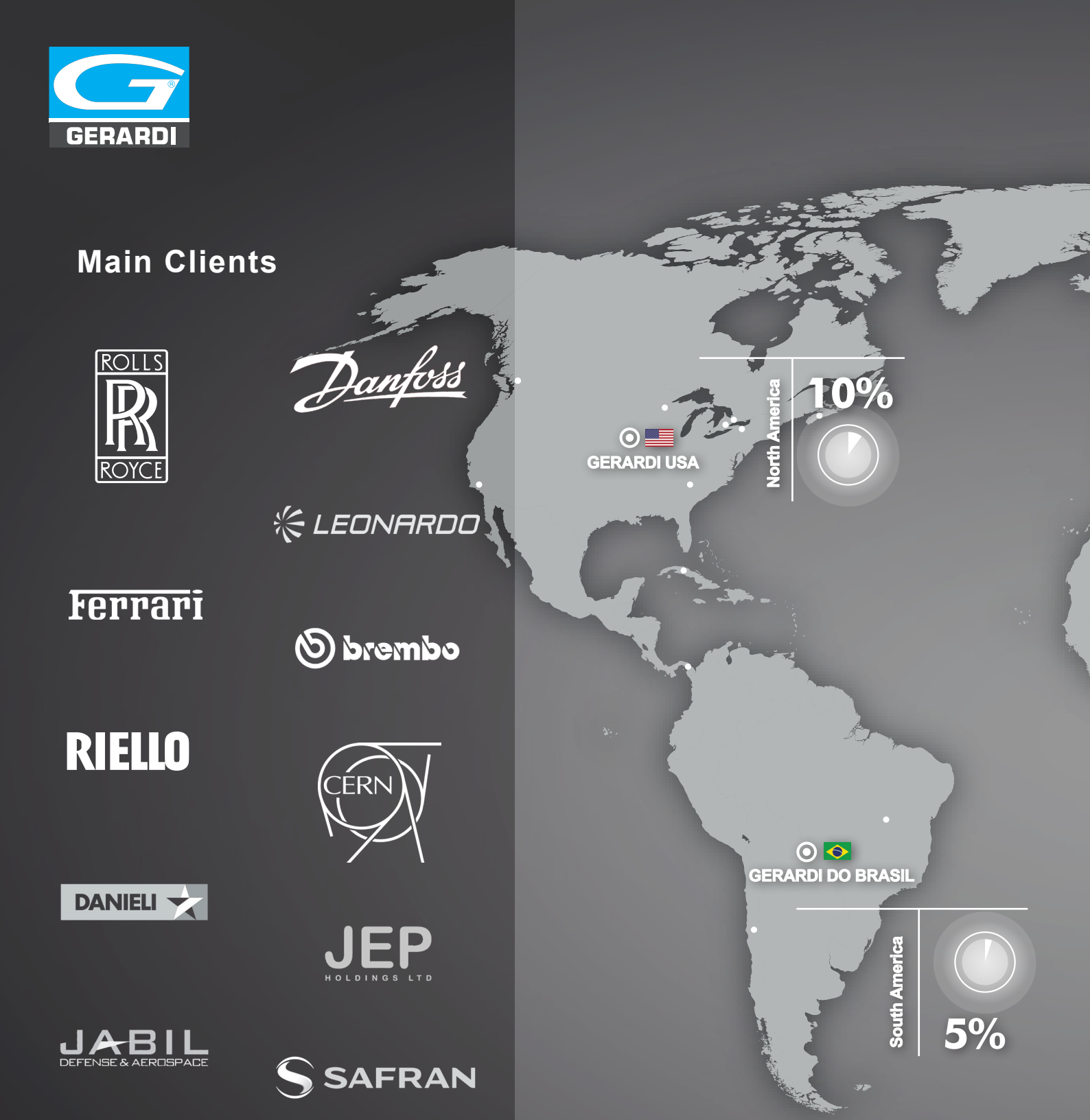
JEP HOLDINGS LTD

JABIL DEFENSE & AEROSPACE

SAFRAN

Gardner AEROSPACE

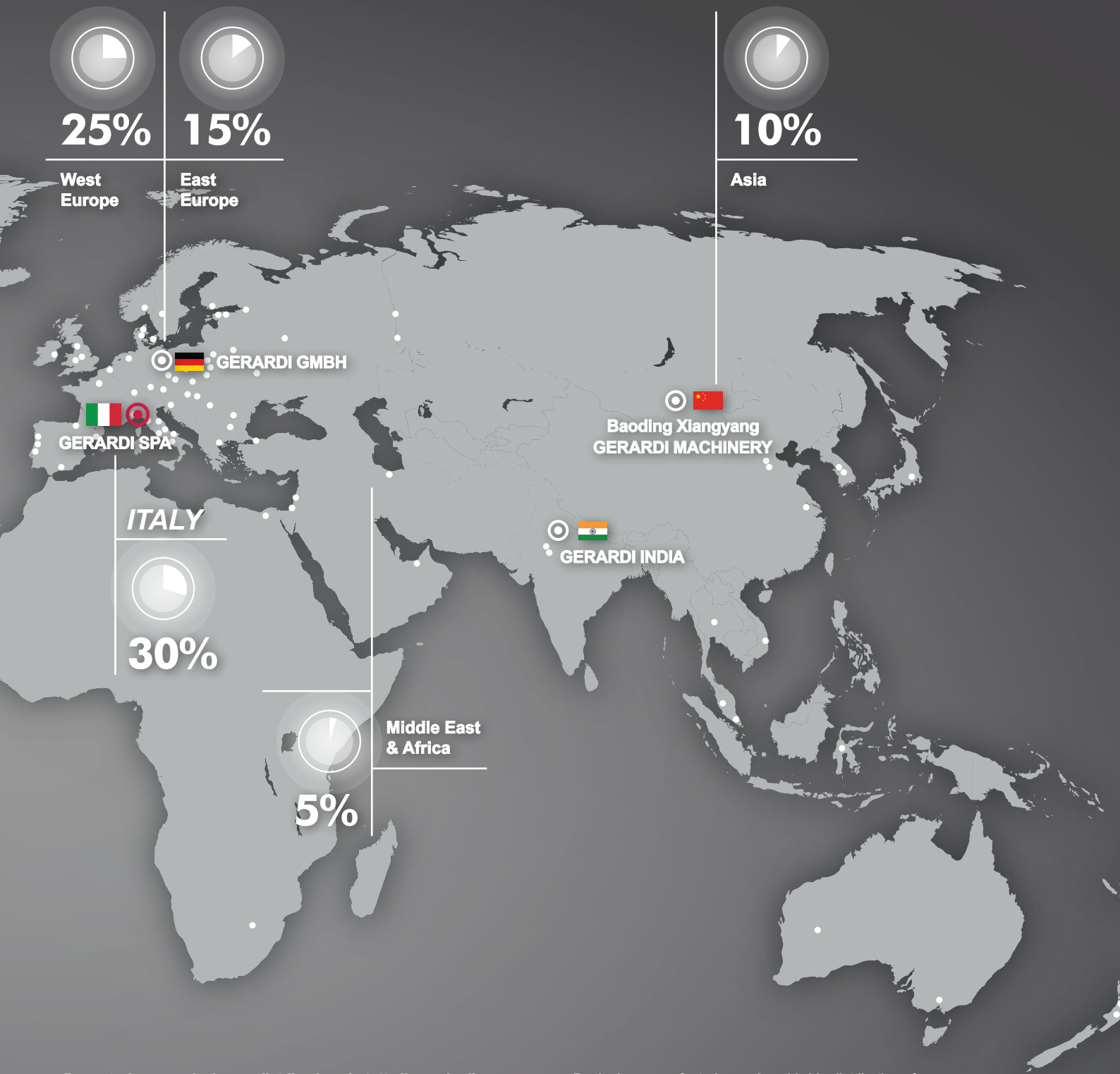
WORLD CONSTRUCTORS CHAMPIONS MERCEDES AMG HIGH PERFORMANCE POWERTRAINS



WHERE WE ARE

- Headquarter
- Branches
- Distributors
- More than 200
- 200 worldwide

Headquarter & 3 plants in Italy
80 employees



Progettazione, produzione e distribuzione in tutto il mondo di attrezzature per bloccaggio pezzi e attrezzature per macchine utensili.

Il supporto e la protezione dei nostri agenti, rappresentanti e distributori sono il nostro valore e orgoglio! Fin dall'inizio abbiamo sviluppato la distribuzione dei nostri prodotti costruendo una forte partnership con la nostra rete mondiale di distributori, che è la base per un lavoro continuo e una profonda penetrazione nel mercato.

Designing, manufacturing and worldwide distribution of workholding & tooling equipment fixtures for machine tools.

Support and protection of our agents, reps and distributors are our value & pride! Since the very beginning we've been developing our products distribution by building up a strong partnership with our worldwide distributors network, which is the base for continuous work and a deep market penetration.

1 plant in China
120 employees

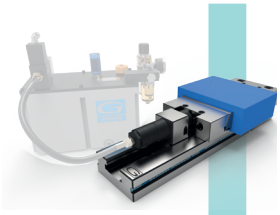
1 Commercial branch
Chicago, U.S.A

1 Commercial branch
near Stuttgart, Germany

What's next ?

1 Manufacturing plant in India

1 Commercial Branch in Brazil



Art.1E
Art.1ZE
Art.12E
Art.14E
Art.15E
Art.1AE
Art.1AZE

Morse Standard Matic
Standard Matic Vises

Pag - *Page from 1.8 to 1.23*



Art.62
Art.81P

Piastre d'interfaccia
per sistema Zero Point
Zero Point interfaced plate

Pag - *Page 1.24*

01-02

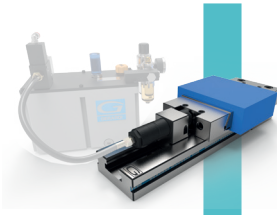
XL & XL FLEX vises

Std & StandardFLEX Vises

04

Accessories & Spare Parts

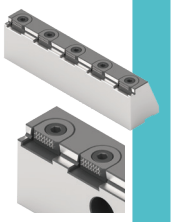
NEW 2026



Art.1E
Art.1F

Morse StandardMatic
StandardMatic Vises

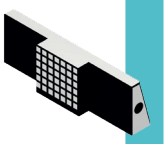
Pag - *Page from 4.40 to 4.43*



Art.242K
Art.243K
Art.248K
Art.249K
Art.246K
Art.247K

Piastre ganasce con gradino
integrale e inserti grip
Integral step jaw plates with grip inserts

Pag - *Page 4.16 - 4.17*



Art.230SLD

Piastre ganasce a pettine
quadrettate scaricate
Discharged serrated comb jaw plates

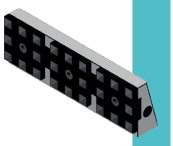
Pag - *Page 4.21*



Art.230SLE

Piastre ganasce a pettine
con gradino scaricate
Discharged step comb jaw plates

Pag - *Page 4.21*

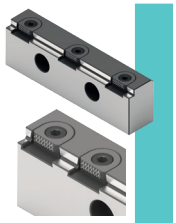


Art.230K

Piastre ganasce a pettine
con inserti grip
Comb jaw plates with grip inserts

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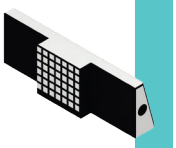
Main
inside 2026 news



Art.547K

Piastre piane con gradino integrale e inserti grip
Straight integral step jaw plates with grip inserts

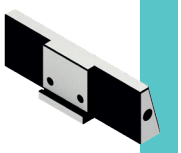
Pag - *Page 5.58*



Art.806SLD

Piastre ganasce a pettine quadrettate scaricate
Discharged serrated comb jaw plates

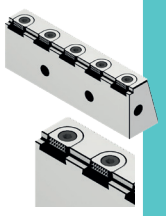
Pag - *Page 5.23*



Art.806SLE

Piastre ganasce a pettine con gradino scaricate
Discharged step comb jaw plates

Pag - *Page 5.23*



Art.806K

Piastre ganasce a pettine con gradino integrale e inserti grip
Integral step comb jaw plates with grip inserts

Pag - *Page 5.23*



Art.62
Art.81P

Piastre d'interfaccia per sistema Zero Point
Zero Point interfaced plates

Pag - *Page 5.50*

05

FMS Vises

06

Multiflex vises

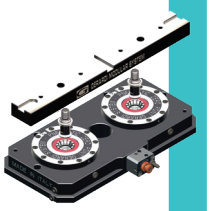
NEW 2026



Art.723A
Art.723B
Art.723C

Ganasce per serraggio a cuneo discendente
Jaws wedge clamp

Pag - *Page 6.40*



Art.62
Art.81P

Piastre d'interfaccia Zero Point
Zero Point interfaced plates

Pag - *Page 6.30*

Devi staffare la tua morsa?

Do you need to fix your vise?

OGNI CAPITOLO È PROVVISTO DI UNA PAGINA DEDICATA ALLO STAFFAGGIO IN MACCHINA DELLA MORSA

EACH CHAPTER HAS A SPECIFIC PAGE TO SHOW THE BEST WAY TO FIX YOUR VISE ON THE MACHINE TABLE



Morse 5G
5G jaws

Pag - *Page 7.54 - 7.57*



Morse MaxiGrip
Intermediated jaw

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Art.683K
Ganascia fissa centrale (MaxiGrip)
Intermediated fixed jaw (MaxiGrip)

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Art.220
Inserto Grip (MaxiGrip)
Top Jaw Insert (MaxiGrip)

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Art.680U
Piastre Laterali per serraggio Singolo (CompactGrip - MaxiGrip)
Side plate for single clamping (CompactGrip - MaxiGrip)

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Piastre a Cambio Rapido
Quick Change plate

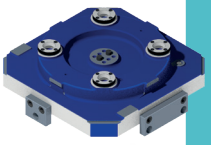
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Sistema RoundLock
RoundLock system

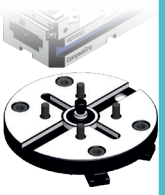
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NEW 2026



Art.85
Pallet Kiwa
Kiwa pallet

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Kit Piastre d'interfaccia tonde per tavole rotanti
Round Interfaced plates kit for rotary table

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Art.53C1
Cubi e spalle leggeri
Light cubes & two sides tombstones

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08 Tombstones & Pallets

07 Multitasking Vises

Devi staffare la tua morsa?
Do you need to fix your vise?

OGNI CAPITOLO È PROVVISTO DI UNA PAGINA DEDICATA ALLO STAFFAGGIO IN MACCHINA DELLA MORSA

EACH CHAPTER HAS A SPECIFIC PAGE TO SHOW THE BEST WAY TO FIX YOUR VISE ON THE MACHINE TABLE

09 Zero Point System



Art.665P

Zero Point Premium
Premium Zero Point

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Art.665T

Zero Point Doppio
Double Zero Point

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Type 3

Rialzi per Zero Point
Zero Point Risers

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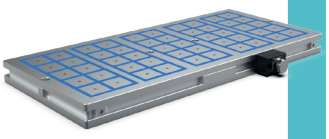
Art.297X

Tassello a gioco Zero per Zero Point
Zero play nut for Zero Point

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10 Magnetic Plates

NEW 2026



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Art.89P 75

Nuovi Piani elettro permanenti
New Electro-permanent chuck

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Art.89D

Espansioni polari fisse quadrate
Fixed pole round extensions

Pag - *Page 10.10*



Art.89D

Espansioni polari fisse quadrate
Fixed pole square extensions

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Art.89E

Espansioni polari mobili
Flexible pole extensions

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CERTIFICATO

DI GARANZIA

GERARDI

CERTIFICATO DI GARANZIA GERARDI GARANTISCE I MATERIALI DELLA MIGLIOR QUALITà

La **GERARDI SPA** garantisce, per un periodo di **5 ANNI**, la buona qualità dei materiali impiegati e la perfetta costruzione su tutta la gamma di morse modulari e cubi portapezzi ad azionamento manuale.
Per quanto riguarda i sistemi pneumatici, idraulici e magnetici e teste angolari la garanzia si estende per **12 MESI** mentre per portautensili motorizzati a rotazione meccanica la garanzia si estende per **24 MESI**.
Per effetto di questa garanzia, la **GERARDI SPA** si impegna a provvedere alla riparazione o sostituzione di quelle parti che risultassero difettose per impiego di cattivo materiale o per vizio di costruzione, purchè dette parti vengano consegnate in ogni caso in porto franco al suo stabilimento. La garanzia non si estende a guasti o rotture derivati da imperizia, trascuratezza o cattivo uso del prodotto da parte dell'acquirente e cessa qualora i pagamenti non vengano effettuati dal compratore alle scadenze convenute o quando il prodotto venga modificato o riparato dall'utilizzatore. Tutti i prodotti Gerardi sono marchiati e riconoscibili a vista.
Su prodotti di dubbia provenienza e non marchiati non sarà riconosciuta nessuna garanzia.

The PREMIUM CHOICE

5 YEARS GUARANTEED

FIRMA

FIRMA

CERTIFICATE

OF GUARANTEE

GERARDI

GERARDI GUARANTEE CERTIFICATE OF THE BEST QUALITY OF MATERIAL EMPLOYED

GERARDI SPA guarantees for a period of **5 YEARS** the good quality of materials employed and the perfect construction of the complete range of modular vises and tombstones with manual control.
As far as pneumatic, hydraulic and magnetic items and angular heads the warranty extends for **12 MONTHS** while for driven tools with mechanical running the warranty extends for **24 MONTHS**.
For this warranty **GERARDI SPA** commits herself to repair or substitute any part which shall result defected by workmanship or for the use of bad quality material only on condition that such parts shall be delivered free port to our factory. This warranty does not extend to breakages arising from unskilfulness or carelessness and negligent use of the items from the buyer side and terminate in case the payments are not made as agreed and when the item shall be modified or repaired by the user. Each Gerardi item has been branded and it is easy recognizable at first sight.
On items of uncertain origin and not marked no warranty will be allowed.

The PREMIUM CHOICE

5 YEARS GUARANTEED

SIGNATURE

SIGNATURE

ATTENZIONE - ATTENTION

Le caratteristiche tecniche indicate in questo catalogo non sono impegnative e possono essere modificate senza preavviso

The technical data contained herein are given for information only and are subject to change without notice

CONDIZIONI GENERALI DI VENDITA

1- ORDINAZIONI:
L'importo minimo delle ordinazioni è fissato in Euro 150,00 netto (IVA esclusa). Solo su specifica richiesta del cliente importi inferiori saranno evasi con un addebito fisso di 10,00 euro per spese di gestione.

2- PREZZI:
I prezzi indicati nel seguente listino sono espressi in Euro (IVA esclusa) e sono suscettibili di modifiche senza preavviso.Consigliamo pertanto di indicare sempre nei Vostri ordini il riferimento del listino in Vostre mani (N° / Anno). I listini aggiornati in tempo reale sono disponibili on line www.gerardi.it come anche eventuali Errata Corrige.
Il Costruttore declina inoltre ogni responsabilità per eventuali errori di stampa contenuti in questa pubblicazione

3- PAGAMENTO:
I pagamenti devono essere effettuati nei termini e alle condizioni concordate. In caso di ritardato pagamento, verranno addebitate le spese e gli interessi di mora al tasso bancario corrente maggiorato di due punti.

4- MODIFICHE:
Modifiche di ogni tipo o errori di stampa dei nostri cataloghi o listini non danno diritto a reclami.Le rappresentazioni grafiche non sono impegnative.

5- RESA:
I prezzi si intendono per merce resa franco ns. magazzino in Lonate Pozzolo (VA).

6- IMBALLO:
L'imballo verrà addebitato al costo in caso fosse necessario.

7- TRASPORTO:
La merce viaggia sempre a rischio e pericolo del committente.

8- TERMINI DI CONSEGNA:
La maggior parte degli ordini viene evaso entro le 48 ore successive al ricevimento degli stessi (Il nostro personale addetto avviserà per la conferma del ritiro).I termini di consegna per gli articoli non disponibili in stock sono puramente indicativi e pertanto non vincolanti. Non assumiamo responsabilità alcuna per eventuali ritardi di consegna causati da motivi di forza maggiore.

9- VALIDITA' OFFERTE:
Le offerte sono valide trenta giorni dalla data della loro emissione.

10- RECLAMI:
Ogni particolare ed ogni spedizione è accuratamente controllata, eventuali reclami dovranno pervenire in forma scritta, entro otto giorni dal ricevimento del materiale.

11- GARANZIE:
La precisione, la qualità e le caratteristiche tecniche dei nostri prodotti sono garantite e gli articoli che saranno riconosciuti difettosi, verranno sostituiti gratuitamente, senza che ciò possa
dar luogo ad alcun addebito a nostro carico per spese o danni in genere.
Sono esclusi dalla nostra garanzia i pezzi manomessi, modificati, danneggiati per normale logorio, o per uso scorretto.

12- RESI:
Al fine di regolamentare le richieste di RESO PER ERRATA ORDINAZIONE da parte della Clientela, siamo costretti a precisare alcune regole, alle quali preghiamo scrupolosamente di volerVi attenere:
A) Le richieste di reso dovranno pervenire entro 8 giorni dalla data di ricezione della merce.

B) Le richieste, necessariamente scritte, devono attendere la risposta della Gerardi S.p.A. che si riserva la facoltà di accettarle.
C) Nella bolla di reso devono essere riportati gli estremi della fattura o bolla di consegna.
D) Il materiale viaggerà a spese del cliente.
E) Le confezioni dovranno essere integre ed originali.
F) nell'eseguire la nota di accredito verranno trattenuti 15,00 Euro ogni 150,00 Euro del valore del reso stesso per spese di
ricollaudo e nuovo stoccaggio.

13-GIURISDIZIONE:
Il foro competente in via esclusiva per la risoluzione di qualsivoglia controversia in relazione alla interpretazione e/o esecuzione delle presenti condizioni di vendita sarà quello di Busto Arsizio (VA).

12-PENALI
In caso di recesso da parte del cliente, l'acconto versato per l'ordine o per la fornitura di merce verrà trattenuto come penale.

GENERAL SALES CONDITIONS

1- PURCHASE ORDERS:
The minimum order value is Euro 150,00 net. Customers may request a lower minimum order amount on specific items that will be delivered with a fixed charge of 20,00 euro
to cover administration expenses.

2- PRICES:
Prices shown on Gerardi Price lists are in Euro and are subject to change without prior notice. When submitting Purchase Orders, please show the Price List reference (Number and Year). Up-dated Price lists are available on-line at **www.gerardispa.com** The Manufacturer declines all responsibility for any pricing errors contained in these publications.

3- PAYMENT and TERMS:
Standard Payment Terms are strictly Net 30 Days. Should alternative Payment Terms be agreed outside of our Standard Payment Terms, must be agreed in advance of order placement. In case of payment delays, expenses and interest will be charged.

4- CHANGES:
Gerardi S.p.A should be notified immediately if any changes or mistakes are identified within our catalogues or our Price Lists. These changes or mistakes should be notified immediately, but will not entitle a customer to the right to submit claims or complaints. Graphic representations in our catalogues and any marketing materials provide
an indicative representation of the products and are not contractually binding. Should a customer require additional information, this should be requested from Gerardi S.p.A

5- FREIGHT AND DUTY:
The Prices quoted in our catalogues and Price lists are Ex-Works, Lonate, Pozzolo, Italy. Freight and Duty will be charged at the applicable rates valid at the time of delivery.

6- PACKING:
Were necessary, any special packaging will be charged at cost

7- LIABILITY:
Goods supplied will be the responsibility of the buyer during transportation

8- DELIVERY:
A) Standard Products:
All incoming Purchase Orders will be acknowledged within 24 hours of receipt. Delivery dates will be confirmed and wherever possible, goods will be shipped within the following working day.
For goods not available from stock, our employees will provide delivery information based on that available from within the Gerardi system. We do not accept any responsibility for delays in delivery due to circumstances that are beyond our control. Partial shipments for Purchase Orders with multiple units can be made. Cancellation of Purchase Orders cannot be made without agreement with Gerardi Spa, requests to cancel a Purchase Order must be made in writing and agreed and approved by Gerardi Spa.

B) Non-Standard or Special Products:
All incoming Purchase Orders for Non-Standard or Special Products will be acknowledged within 48 hours of receipt and delivery dates will be confirmed as soon as practically possible.
Cancellation of Purchase Orders cannot be made without agreement with Gerardi Spa, requests to cancel a Purchase Order for Non-Standard Products must be made in writing and agreed and approved by Gerardi Spa. Any costs incurred at the time of cancellation will be to the customers account.

9- OFFER VALIDITY:
Any complaint regarding shipment of goods from Gerardi S.p.A, must be made in writing within 8 days of receipt of the said goods.

10- COMPLAINT:
Any item and component and each shipment is checked carefully and any possibile
complaints must be written, within 8 days from goods receiving.

11- GUARANTEES:
All Gerardi spa products carry a 1 Year guarantee. This guarantee covers the performance, accuracy, quality and technical features stated in our catalog. Non-conforming products will be exchanged without charge or expense for any failure caused by defective work or components, supplied or carried out by Gerardi Spa. Any items or components that have been modified, damaged or suffered fair wear and tear, are excluded from this guarantee.

12- RETURNS POLICY:
The following procedure must be followed when returning goods, regardless of the reason for the return.
A). gerardi spa must receive written notification regarding any goods that are being returned, this notification must be received within 8 days of receipt of the goods. this notification must be sent in writing to gerardi spa.
B). goods should not be returned until gerardi spa has authorized the return and provided a delivery address to which the goods should be sent.
C). when returning goods, details of the invoice and any other relevant information must accompany the goods.
D). goods being returned must be returned free of charge.
E). goods should be returned in the original packaging and be without damage or wear.
F). a total of 10% of the invoiced value of the goods will be deducted from any credit note which gerardi issues, this charge is to cover administration and re-stocking charges only.

13-JURISDICTION:
Purchasers agree to submit any claim or discussion related to these Standard Conditions of Sale to the relevant and competent Law Courts that will be in Busto Arsizio (VA) Italy whose decision will be final.

12-PENALTIES
In the event of customer's withdrawal, the down payment for the order or supply of goods will be held as penalty.

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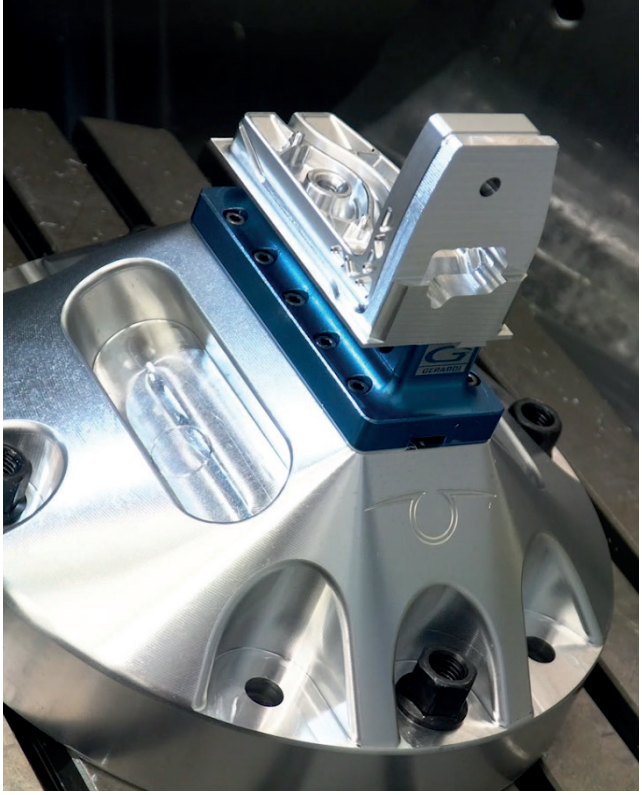
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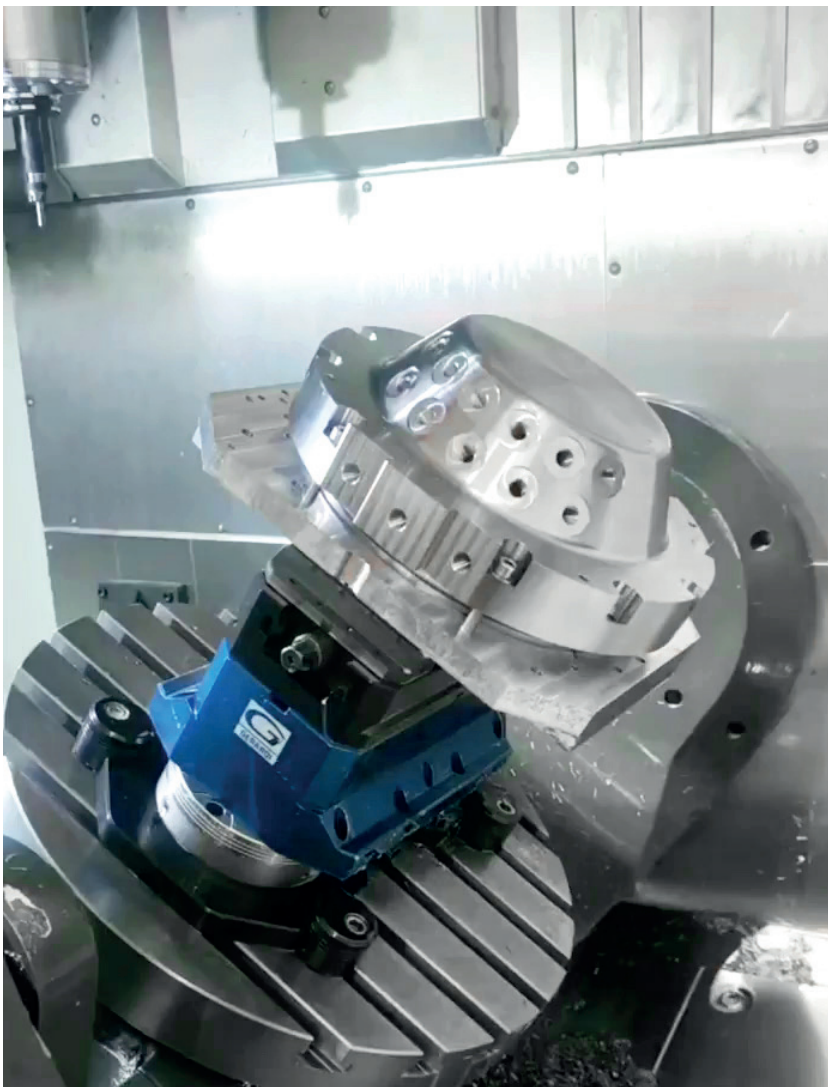
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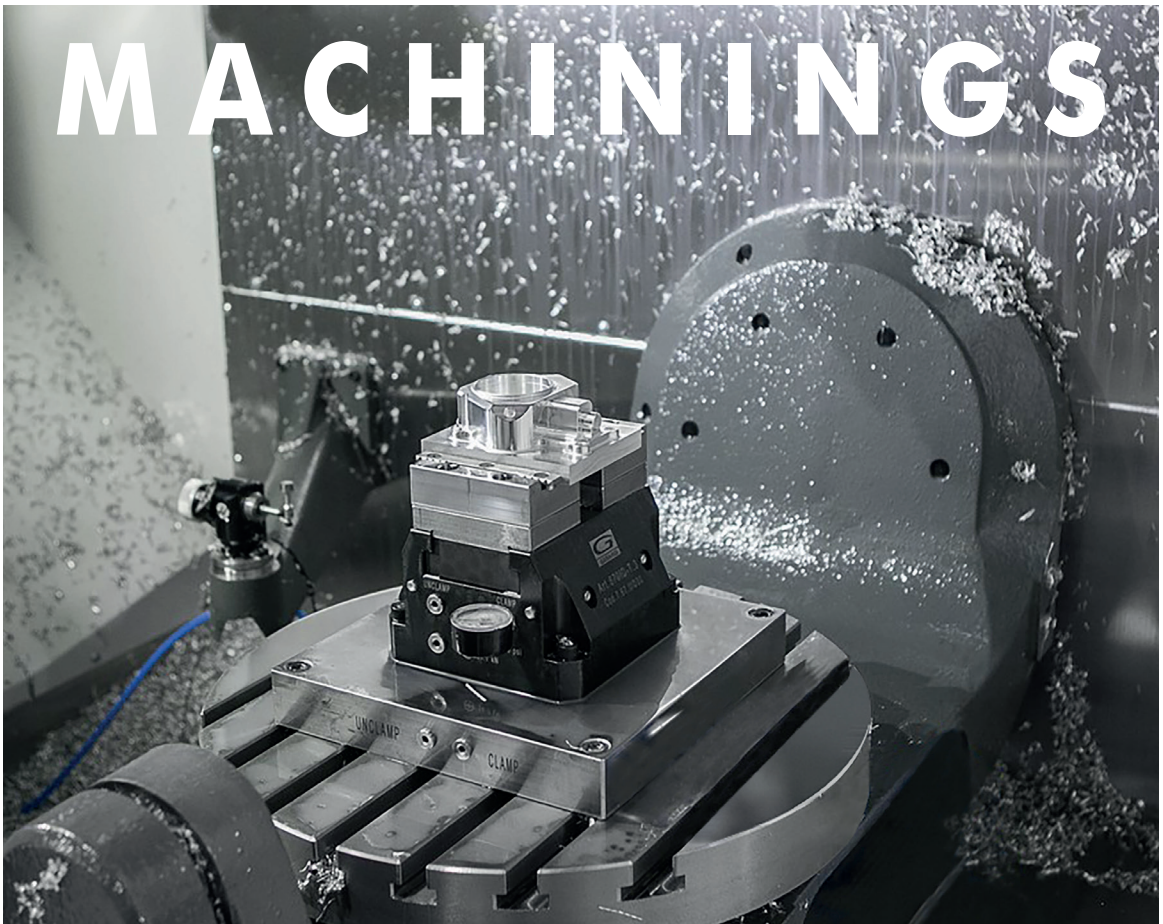
Dove Tail System

CompactGrip Vises



5th AXIS

MACHININGS



GripMatic Vises

PRECISIONE, RIGIDITÀ E STABILITÀ!

ACCURACY, RIGIDITY & STABILITY!

Precisione / Accuracy
±0,02mm

EN GJL 250

Durezza / Hardened
EN GJL 250

5 YEARS WARRANTY

SCOPRI DI PIÙ
FIND OUT MORE

Ø365



Ø250

DUDUX

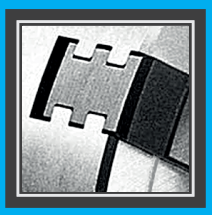
Corpo in ghisa ad alta resistenza fresato e rettificato in un unico pezzo solido.

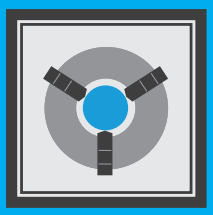
High-strength cast iron body milled and ground made in 1 solid piece.

È disponibile una versione speciale con Ø270 e un passaggio barra maggiorato Ø105.

A special version is available with Ø270 and increased bar passage Ø105 is available.

100%
MADE IN ITALY





DUODUX

IL DOPPIA GUIDA ITALIANO

THE ITALIAN DOUBLE GUIDE

DUO-DUX, il **mandrino autocentrante manuale a doppia guida** 100% Made in Italy. Composto da **griffe integrali a guida doppia** in grado di sopportare maggiori carichi di lavoro e garantire una maggior stabilità. La **corona** è **rettificata** con uno speciale metodo da noi sviluppato atto a garantire elevata precisione e ripetibilità.

DUO-DUX, the **double guide self-centering manual chuck** 100% Made in Italy. It is made with **double guided integral jaws**, which can stand heavier charges and grant a better stability. The **crown** is **ground** with a special way studied by Gerardi to grant highest precision and repeatability.

Le ganasce possono essere lavorate in base alle esigenze del cliente e al pezzo da lavorare.

The jaws can be machined according to the customer's needs and the part to be machined.

Le ganasce integrali a doppia guida possono sopportare cariche più pesanti e garantire una maggiore stabilità.

The double guided integral jaws can stand heavier charges and grant a better stability.

Realizzate in acciaio temprato al nichel-cromo per garantire la massima precisione e ripetibilità.

Thery are made of hardened nichel-chrome steel for the highest accuracy and repeatability.

VALIGETTE DI CAMPIONATURA - SAMPLE KIT CASE

STANDARD

Art.1 T.1
(1 pezzo - 1 piece)



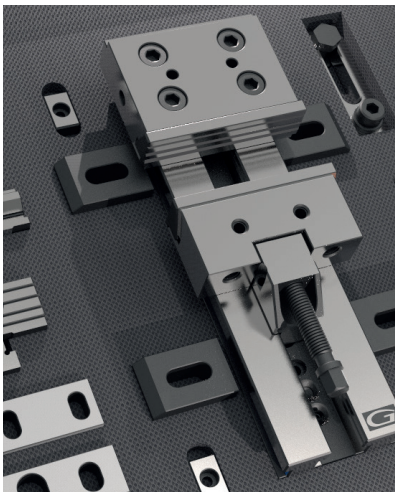
Art. 981

Valigetta di campionatura morsa Art.1 T.1
Sample kit case Art.1 T.1 vise

Cod.	0.98.10000

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STANDARDFLEX

Art.1A T.1
(1 pezzo - 1 piece)



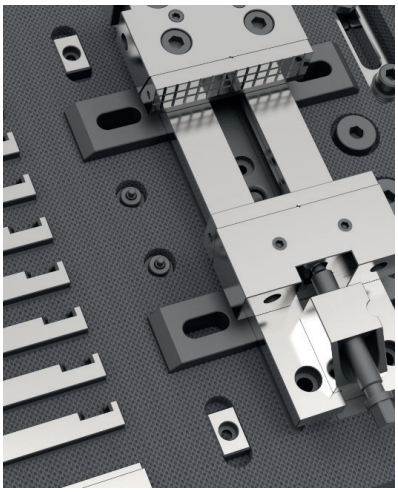
Art. 985

Valigetta di campionatura morsa Art.1A T.1
Sample kit case Art.1A T.1 vise

Cod.	0.98.5000

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FMS

Art.860 T.1x300
(1 pezzo - 1 piece)



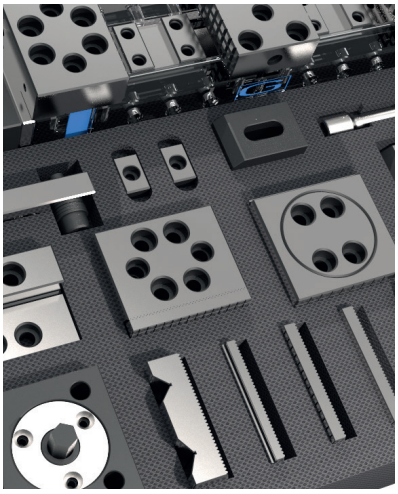
Art. 983

Valigetta di campionatura morsa Art.860 T.1x300
Sample kit case Art.860 T.1x300 vise

Cod.	0.98.30000

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Art. 810X	Art.806D	Art.370 T1 Std
Art. 814	Art.806E	Art.375 CH12
Art. 810J	Art.806F	- -
Art. 814	Art.298	- -



VALIGETTE DI CAMPIONATURA - SAMPLE KIT CASE

MULTIFLEX



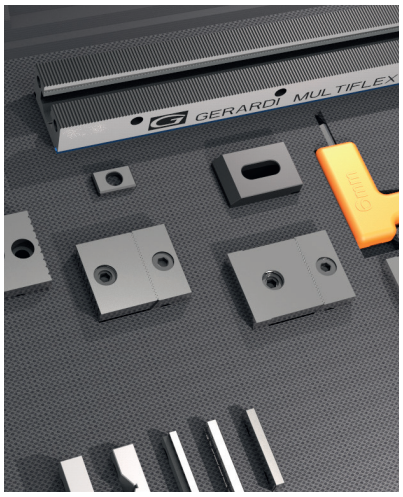
Art. 984

Valigetta di campionatura morsa Art.600 T.1x400
Sample kit case Art.600 T.1x400 vise

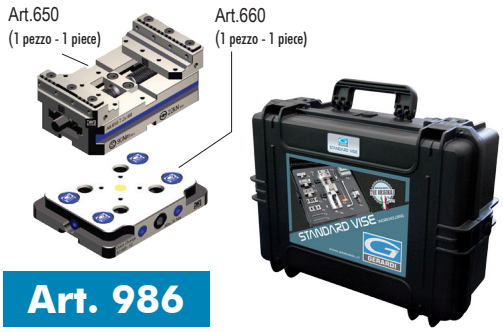
Cod.	0.98.40000

All'Interno - Inside:

Art.604	Art.610B	Art.297
Art.605	Art.610C	Art.298
Art.609	Art.610D	Art.370
Art.613	Art.610E	Art.375
Art.615	Art.610F	Art.376
Art.605L	Art.610T	-



COMPACT GRIP



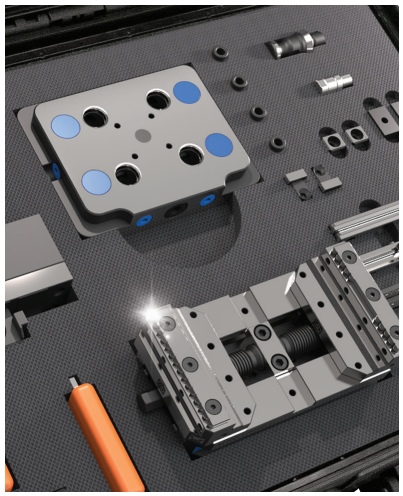
Art. 986

Valigetta di campionatura morsa Art.650 - Art.660 T.2x160
Sample kit case Art.650 - Art.660 T.2x160 vise

Cod.	0.98.60000

All'Interno - Inside:

Art.11A	Art. 650G G11	Art.297
Art.650X	Art. 650G G02	Art. 370/EM
Art.950D	Art. 650G G01	Art.375
Art.950B	Art. 650R	Art.376 CH3/CH6
Art.660B	Art. 650S	Art.650G
Art.79	Art. 298/CGR	Art.650GZ



ZERO POINT & MULTITASKING



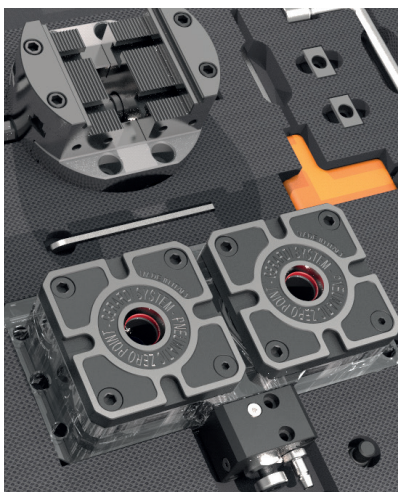
Art. 982

Valigetta di campionatura morsa Art.640 - Art.665 - Art.81P
Sample kit case Art.640- Art.665 - Art.81P

Cod.	0.98.20000

All'Interno - Inside:

Art.10A Art.11A	Art.645T	Art.655J
Art.645B	Art.640P	Art.370
Art.645C	Art.655B	Art.375
Art.645D	Art.655C	Art.376
Art.645E	Art.655D	Art.377
Art.645F	Art.655F	Art.297 Art.298



GERARDI DISPLAYS

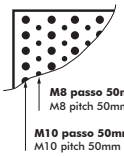
SCEGLI E CONFIGURA IL TUO DISPLAY GERARDI
CHOOSE AND SET YOUR GERARDI DISPLAY

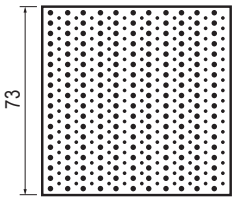
METALEX DISPLAY

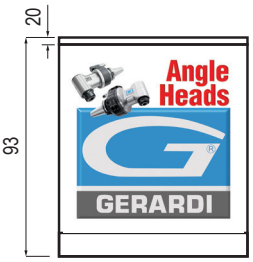
Art. 75M Espositore in metallo / Metal made display

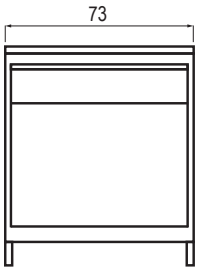
Cod. 0.ESP.75M0

Piastra di Alluminio
Alluminum Plate









IDEALE PER PER FIERE
IDEAL FOR EXHIBITIONS

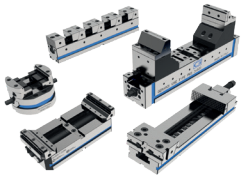


- **Piastra a reticolo in alluminio**
- **3/4 cassetti su richiesta**
- **Adesivi personalizzabili su richiesta**

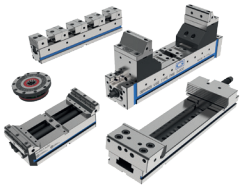
- Grid aluminum plate
- 3/4 drawers on request
- Customizable stickers on request

Cyano
Cyan

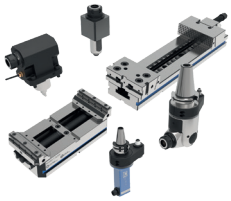
CONFIGURAZIONI DISPONIBILI - AVAILABLE SETTINGS
Configurazioni variabili - Changeable settings



1 Stdflex
1 Fms
1 Multiflex
1 Compact
1 Multitasking



1 Std
1 Fms
1 Multiflex
1 CompactGrip
1 Zero Point



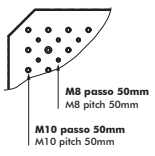
1 Std / StandardFLEX
1 CompactGrip
2 Angle Heads
2 Driven tools

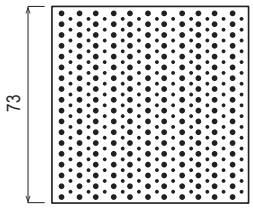
WOODEN STD DISPLAY

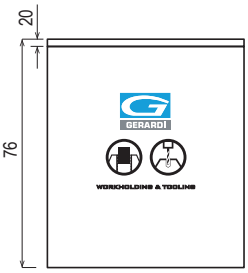
Art. 75W Espositore in melaminico 73x73 / Melaminic display 73x73

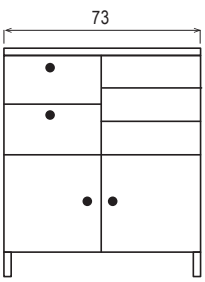
Cod. 0.ESP.75W0

Piastra di Alluminio
Alluminum Plate









IDEALE PER SHOWROOM
IDEAL FOR SHOWROOM

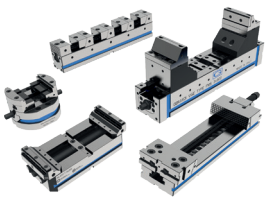


- **Piastra a reticolo in alluminio**
- **2 cassetti + 2 vani + 3 ripiani**
- **Adesivi personalizzabili su richiesta**
- **Luce LED personalizzabile**

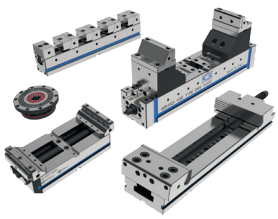
- Grid aluminum plate
- 2 drawers + 2 compartments + 3 shelves
- Customizable stickers on request
- Customizable LED light

Grigio Chiaro
Light Grey

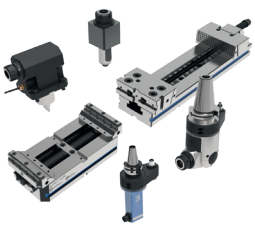
CONFIGURAZIONI DISPONIBILI - AVAILABLE SETTINGS
Configurazioni variabili - Changeable settings



1 Stdflex
1 Fms
1 Multiflex
1 CompactGrip
1 Multitasking



1 Std
1 Fms
1 Multiflex
1 CompactGrip
1 Zero Point



1 Std / StandardFLEX
1 CompactGrip
1 Angle Head
2 Driven tools

GERARDI DISPLAYS

SCEGLI E CONFIGURA IL TUO DISPLAY GERARDI
CHOOSE AND SET YOUR GERARDI DISPLAY

WOODEN PLUS DISPLAY

Art. 90W

Espositore in melaminico 90x90
Melaminic display 90x90

Cod. 0.ESP.90W0

IDEALE PER GRANDI SHOWROOM
IDEAL FOR BIG SHOWROOM

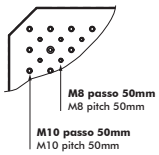


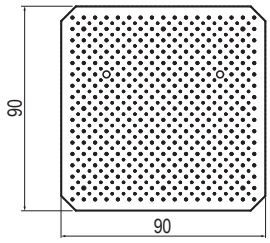
- **Piastra a reticolo in alluminio**
- **3/4 cassetti su richiesta**
- **Adesivi personalizzabili su richiesta**
- **Luce LED personalizzabile**

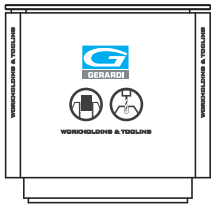
- Grid aluminum plate
- 3/4 drawers
- Customizable stickers on request
- Customizable LED light

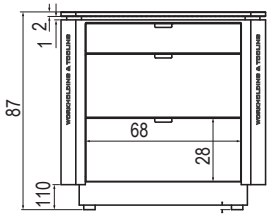
Grigio Chiaro
Light Grey

Piastra di Alluminio
Alluminum Plate





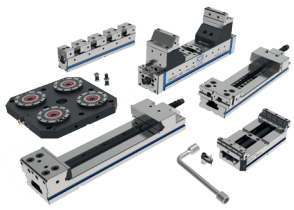




CONFIGURAZIONI DISPONIBILI - AVAILABLE SETTINGS
Configurazioni variabili - Changeable settings



1 Stdflex
1 Fms
1 Multiflex
1 Compact
1 Multitasking



1 Std
1 Fms
1 Multiflex
1 CompactGrip
1 Zero Point



1 Std / StandardFLEX
1 CompactGrip
2 Angle Heads
2 Driven tools

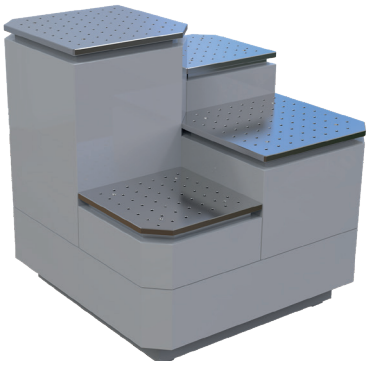
WOODEN STEP DISPLAY

Art. 90WT

Espositore 4 livelli in melaminico 90x90
Melaminic display 90x90 with 4 steps

Cod. 0.ESP.90WT0

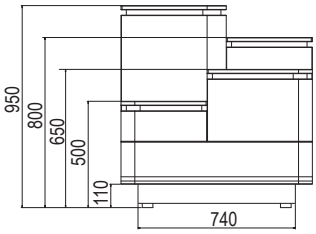
IDEALE PER GRANDI SHOWROOM
IDEAL FOR BIG SHOWROOM

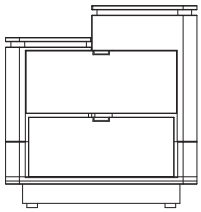


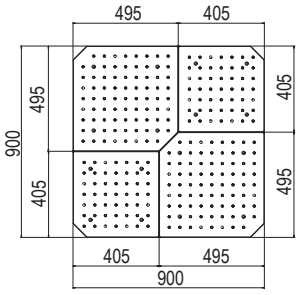
- **Struttura rinforzata**
- **Piastre a reticolo in alluminio**
- **3 cassetti**
- **Adesivi personalizzabili su richiesta**
- **Luce LED personalizzabile**

- Reinforced display
- Grid aluminum plates
- 3 drawers
- Customizable stickers on request
- Customizable LED light

Grigio Chiaro
Light grey



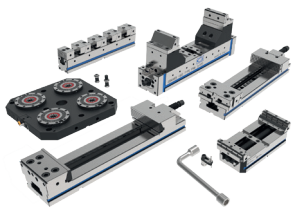




CONFIGURAZIONI DISPONIBILI - AVAILABLE SETTINGS
Configurazioni variabili - Changeable settings



1 MillTecZero
1 Zero Point plate
1 CompactGrip vise



1 Std
1 Fms
1 Multiflex
1 CompactGrip
1 Zero Point



1 Grid Cube
2 Angle Head
2 Driven tools
4 Vises

estore GERARDI

PIÙ SEMPLICE / PIÙ INFO / PIÙ PRODOTTI - EASIER / MORE INFO / MORE PRODUCTS

TROVA IL TUO PRODOTTO IN POCHI CLICK - FIND YOUR PRODUCT IN FEW CLICKS

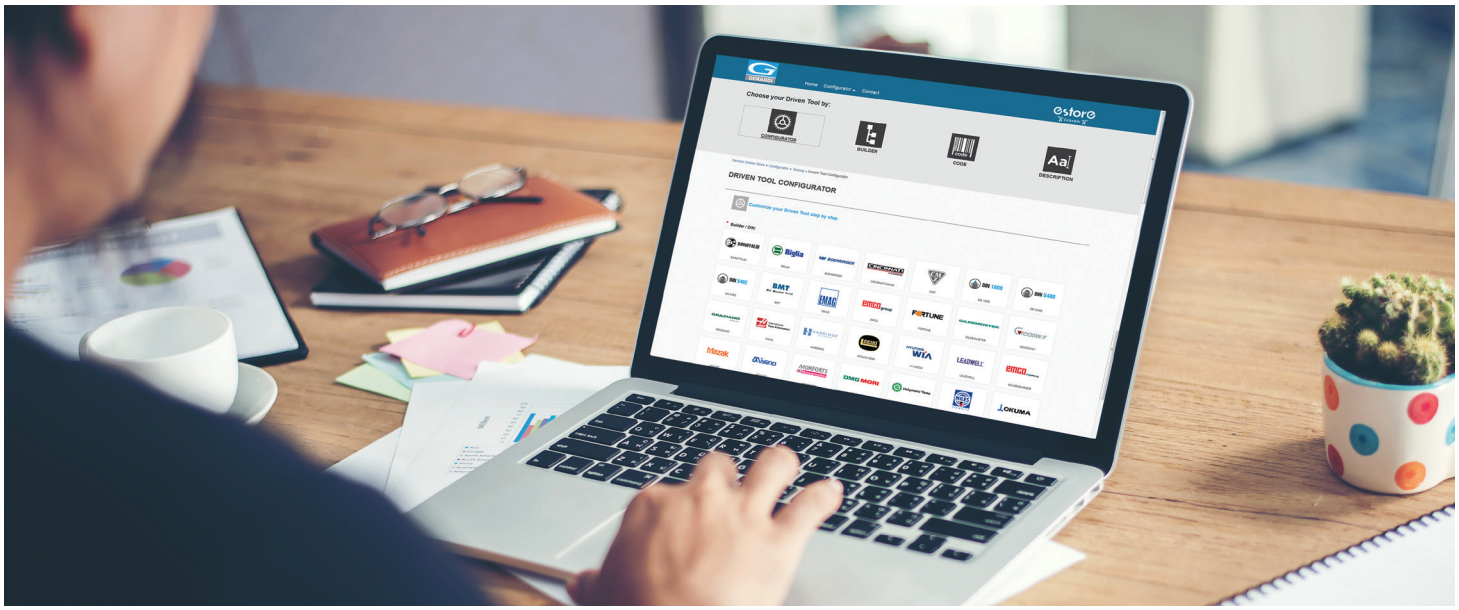
by category **by code** **by description** **by configurator**

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WINDOWS / IOS

ANDROID / IPHONE

V.TOUR 360° GERARDI

IMMERGITI A 360° NEL MONDO GERARDI - 360° EXPERIENCE IN THE GERARDI WORLD

virtual reality

many contents

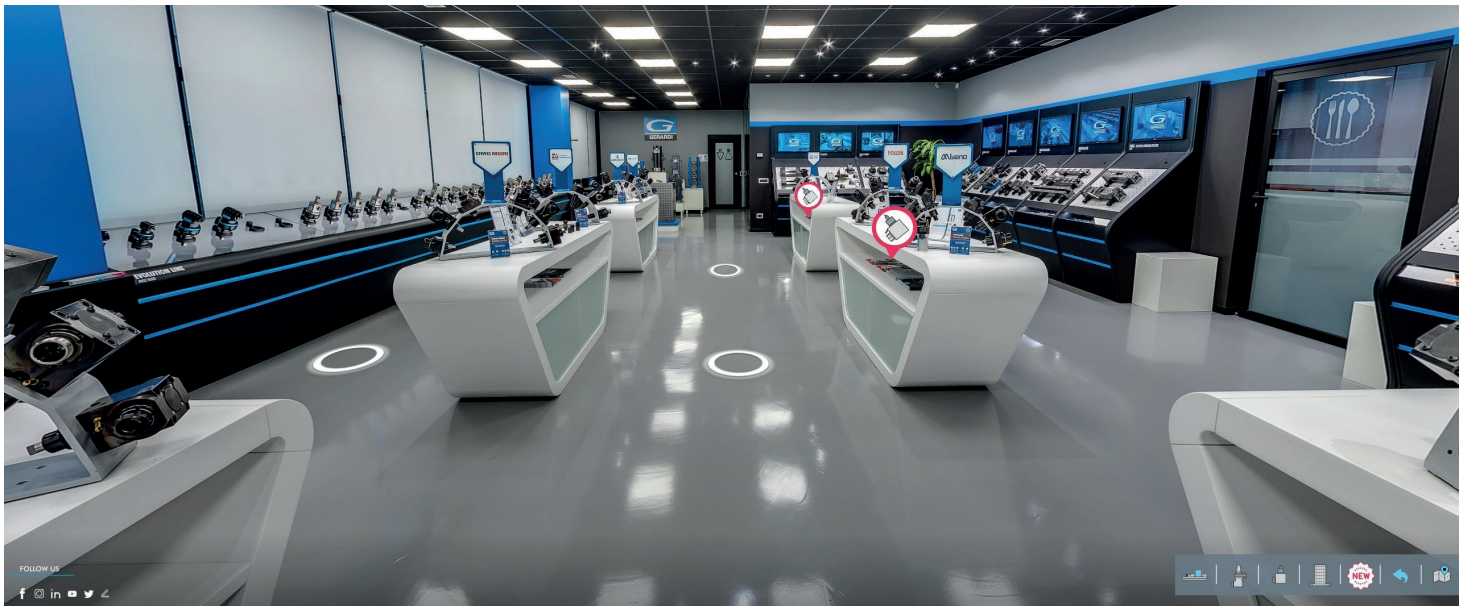
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WINDOWS / IOS

ANDROID / IPHONE

Robi

SMART VERTICAL AUTOMATION

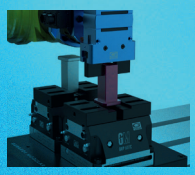
GERARDI AUTOMATION

SMART MODULAR AUTOMATION

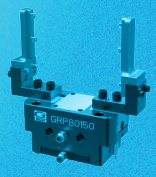


Cambia Produzione con un Click

Change the production with a Click



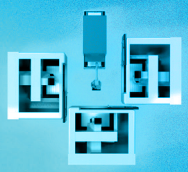
Particolari da Lavorare
Workpieces



Grippers presa pezzo
Grippers



Attrezzature
Fixtures



Cicli di Lavoro
Work Cycles

Guarda il Video!
Watch the Video

L'AUTOMAZIONE DEL CAMBIO DI PRODUZIONE

The Automation of Production Changeover

R | Robot

Dotato di un un modello a 6 assi che combina un carico utile di 70kg con velocità degli assi estremamente elevate.
Equipped with a 6-axle model that combines a payload of 70kg with extremely high axle speeds.

B | Base Fixture

Integrando Robi con altre attrezzature Gerardi si semplificano i processi , si ottimizza lo stoccaggio e aumenta la produttività.
Integrating Robi with other Gerardi equipment simplifies processes, optimise storage and increase productivity.

O | Organization

Robi è un sistema di automazione e stoccaggio gestito interamente da un software supervisore
Robi is an automation and storage system managed entirely by supervisor software.

I | Innovative Software

Il software supervisore gestisce l'intera cella produttiva, dal magazzino al robot, fino alle macchine coinvolte nel processo.
The supervisor software manages the entire production cell, from the warehouse, to the robot to the machines involved in the process.